

PETER JARAY

Grimsby, ON | 365-336-0592 | peterj102614@gmail.com

OPERATIONS SUPERVISOR | MANUFACTURING & CONSTRUCTION

Results-driven Operations Supervisor with 15 years of progressive leadership experience in Automotive manufacturing, metal stamping, and construction operations. Proven success leading unionized teams, improving production efficiency, reducing downtime, and driving continuous improvement initiatives. Strong expertise in safety compliance (MOL/WSIB), process optimization, project management, and cost control.

CORE COMPETENCIES

Operations Management, Manufacturing Leadership, Unionized Workforce Supervision, Continuous Improvement, Lean Manufacturing, Process Improvement, Production Scheduling, Tool & Die Operations, Metal Stamping, Automation, Safety & Compliance (MOL 213 / 851 / 860), Project Management, Budgeting & Cost Control, SAP, Payroll Management, Procurement, Inventory Control, Root Cause Analysis, KPI Reporting, Team Development

PROFESSIONAL EXPERIENCE

Operations Supervisor – Production Setup Team | ARaymond Manufacturing (2023–2025)

- Established and led a Production Setup Team to standardize press and tooling changeovers
- Reduced downtime through improved setup procedures and cross-functional coordination
- Led process improvement and tooling optimization initiatives
- Ensured compliance with Ontario MOL safety regulations

Operations Supervisor – Press Toolroom | ARaymond Manufacturing (2017–2023)

- Supervised 20–30 unionized employees across metal stamping operations
- Built and developed four high-performing teams
- Managed production planning, KPI reporting, and continuous improvement initiatives

Press Setup Operator / Lead Hand | ARaymond Manufacturing (2011–2017)

- Set up and operated progressive die presses
- Promoted to Lead Hand within 8 months
- Worked with Minster, Niagara, Stamtec, Bihler, Allen-Bradley, Keyence systems

Operations Manager / Estimating Lead | HHP / Oasis at Home (2017–2021)

- Managed commercial and residential renovation projects
- Delivered Class A estimates with 87% sales conversion rate
- Coordinated contractors, procurement, and schedules

Owner / Operator | Jaray's Estimating & Contracting (2014–2017)

- Managed estimating, payroll, hiring, and project execution
- Delivered residential renovation projects on time and on budget

EDUCATION & CERTIFICATIONS

Manufacturing Leadership Certificate – Mohawk College (2017)

Complex Problem-Solving Leadership – Shainin Worldwide (2021)

Trident Leadership Program (2021)

Landmark Forum Worldwide (2019)

OSSD – Saltfleet Secondary School (2004)

ADDITIONAL CERTIFICATIONS

JHSC MOL Certification

Overhead Crane Certification

First Aid & CPR/AED Level C